



# FACT SHEET

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## Sustainability at Clallam Bay Corrections Center

### Operations

- **Mattress Recycling:** In partnership with Correctional Industries, [Clallam Bay Corrections Center](#) now sends its mattresses to be recycled. Clallam Bay also has reduced replacement costs and solid waste by reissuing serviceable mattresses.
- **Food Composting:** The prison sends its food waste to nearby Olympic Corrections Center for composting which reduces landfill costs.
- **Organic Gardening:** The Grounds and Nursery Services Specialist and offender crew operate a greenhouse program and have several vegetable gardens that provide fresh organic produce for Food Services.
- **Recycle Program:** Clallam Bay recycles paper, cardboard, metals, batteries, toner, plastic wrap, electronics, electrical ballasts and lamps. People in the local community can also bring items to the facility to be recycled. Clallam Bay recently began recycling in the living units to involve offenders in sustainable practices.
- **Vehicle Fuel:** In order to reduce vehicle fuel consumption, the prison has reduced travel by carpooling to off-site trainings and meetings, eliminating or consolidating trips when feasible, and using video and teleconferences when feasible.
- **Bio-Mass Cogeneration Plant:** Clallam Bay is pursuing a capital project to replace its aging diesel fueled boilers with a co-generation that burns wood chips to generate steam and electricity.

### Facilities

- **Low-Water Flush Valves:** Clallam Bay's plumbing crew recently installed more than 500 low-water flush valves in close-custody cells, segregation, and intensive management units. The low-water toilets use one-third of the water the old valves used.

### More Information

Visit the Department of Corrections' [sustainability website](#) for statewide information.